



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - UNI G X 35 CrNi 28-09

Standard Specification for Austenitic Stainless Steel; Heat Resisting Steel and Alloy Sand Castings Intended for Use at a Max Temperature of 600°C

Group - Ferrous Stainless Steel Alloys

Sub Group - UNI G X 35 CrNi 28-09 Austenitic Stainless Steel; Heat Resisting Steel and Alloy Sand Castings Intended for Use at a Max Temperature of 600°C

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.500	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	2.500 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	26.000 - 30.000		
Nickel	Ni %	8.000 - 11.000		
Molybdenum	Mo %	0.500 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	540 min.
-	-	-	Yield Strength in Mpa	275 min.
-	-	-	Elongation in %	8 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
G X 32 CrNi 28-10	DIN	Germany	Casting
J93303	UNS	USA	Casting
1.4339	DIN	Germany	Casting
309	SAE	USA	Bar, Wire, Shape and Forging
309	AMS	USA	Bar, Wire, Shape and Forging
309	AMS	USA	Bar, Wire, Shape and Forging
A447	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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